

Work Order ID 105628

Wednesday, September 04, 2013 11:44:04 A

105628

Page 1

Item ID: D204-635-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/9/2013 Req'd Qty: 1.00

1

Customer: CA1AN01

Reference: RMA RA111517

Approvals: Process Plan: *MF*

Date: *13-9-4*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D204-635

G

100

0.00

100

QC

Quality Control

Memo

INSPECT RA 111517
D204-635-011 x 1 B91681

CHG010

0.00

REMOVE AND QUARANTINE:

D2571 X 1 B *8661* - *#108263*
D2572 X 1 B *86464* - *#108264*
D2573 X 1 B *86468* - *#108265*
D2574 X 1 B *89393* - *#108266*

#Rework#

108258

108257

108254

108252

108253

REMOVE AND BRING BACK TO MEL

TO CREATE A REWORK ORDER FOR THE FOLLOWING PARTS:

D3405-041 X 1 B *86762*
D3405-043 X 1 B *86757*
D3407-041 X 1 B *89105*
D2877 X 2 B *86442*
D2876 X 2 B *87229* *87292*

Rework to place in ENO

13/09/04

For Mkt 13-9-20

*PUT BACK INTO
STK UNDER ORIGINAL
NUMBER*

*D 2747 x4 # 86429
D 3533-1 x 2 # 87348
D 2570 x 21 # 88781*

DART Dart Aerospace Ltd. 1270 BERDEEN ST. HAWKESBURY (ON) CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-682-6200	
P/N	D204-635-011	CHG	CHG010
DESC	Skidtube	STC	SH96-88
LOT	B91681	STC	SR00563NY
MODEL	Bell 204/UH-1/TH-1/HH-1	STC	
PATENTS US 2,575,550; CA 722,213 EUROPEAN NO. 1,182,855		MADE IN CANADA	

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Required Date: 8/9/2013 Req'd Qty: 1.00

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Customer: CA1AN01

Reference: RMA RA111517

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

105

0.00

105

HandFinish

Memo

0.00

Hand Finishing

TOUCH UP WITH PAINT IF NECESSARY

1 ϕ 13-9-6.

106

0.00

106

QC

Memo

0.00

Quality Control

0.00
1396

1

110

0.00

110

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

13/9/20

PUT BACK INTO STOCK NF 13-00-08
02747 x 4

13-10-09

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Item ID: D204-635-011

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N900040100Setup Start ***NS1***

Revision ID:

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Item Name: Skidtube Fits LH or RH

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1

Cust Item ID:

Required Date: 8/9/2013 Req'd Qty: 1.00

1

Customer: CA1AN01

Reference: RMA RA111517

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Memo

0.00

Quality Control

CHG010

13/10/02 J

Picklist Print

Friday, August 30, 2013 2:00:15 PM

Page 1

Work Order ID: 105628
 Parent Item: D204-635-011
 Parent Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013
 Start Qty: 1.00

Required Date: 8/9/2013
 Required Qty: 1.00

Comments: IPP Rev:G02.08.28Removed QC5 KJ
 IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD verf:EC
 IPP Rev J 09.01.28 DSI 9418 rvB EC verifiedby:DD IPP REV:K 10.12.01 as per chg008
 DD verf:EC IPP REV:L 12.01.23 AS PER ECN11-684 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D204-635-011 Skidtube Fits LH or RH		Manufactured	No				Each	5.0000		1			

Location	Loc Qty	Loc Code
FG	2	
101933	1	
101934	1	
FG073	2	
98988	1	
98989	1	
FG083	1	
105771	1	

D2571 Saddle, Fwd, Out		Manufactured	No				Each	9.0000					
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Location	Loc Qty	Loc Code
ST441	9	
103422	2	
11644	1	
88194	2	
89090	4	

D2572 Saddle, Fwd, In		Manufactured	No				Each	5.0000					
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Location	Loc Qty	Loc Code
ST441	5	
101015	1	
71107	2	
86889	2	

1 X 9/16/81
 MF
 13-830

B86661 + 28 5 13/09/04
 B88464

Picklist Print

Friday, August 30, 2013 2:00:15 PM

Page 2

Work Order ID: 105628
Parent Item: D204-635-011
Parent Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013 Required Date: 8/9/2013
Start Qty: 1.00 Required Qty: 1.00

D2573 Manufactured No Each 4.0000
Saddle, Aft, Out

B 88963 S 13/02/04

Location	Loc Qty	Loc Code
ST429	2	
88809	2	
ST442	2	
101819	2	

D2574 Manufactured No Each 2.0000
Saddle, Aft, In

B 89393 S 13/02/04

Location	Loc Qty	Loc Code
ST429	2	
86958	2	

D2876 Manufactured No Each 49.0000
Saddle Spacer

B 87223 S 13/02/04

Location	Loc Qty	Loc Code
ST020	44	
100354	6	
100854	12	
102422	24	
89181	1	
92502	1	
ST022	5	
103499	5	

D2877 Manufactured No Each 59.0000
Saddle Spacer

B 86442 S 13/02/04

Location	Loc Qty	Loc Code
ST020	59	
100477	6	
101020	11	
103013	32	
104607	8	
86442	2	

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Shop Packet Print

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Picklist Print

Friday, August 30, 2013 2:00:15 PM

Page 3

Work Order ID: 105628
 Parent Item: D204-635-011
 Parent Item Name: Skidtube Fits LH or RH

Start Date: 8/8/2013 Required Date: 8/9/2013
 Start Qty: 1.00 Required Qty: 1.00

D3405-041 Manufactured No Each 5.0000
 GH Lug

B 80762 8/13/04

Location	Loc Qty	Loc Code
ST423	5	
62227	2	
77000	2	
89218	1	

D3405-043 Manufactured No Each 9.0000
 GH0

B 80757 8/13/04

Location	Loc Qty	Loc Code
ST468	8	
102446	6	
99690	2	
ST478	1	
82038	1	

D3407-041 Manufactured No Each 17.0000
 Tow Ring

B 80701 8/13/04

Location	Loc Qty	Loc Code
ST463	3	
88213	3	
ST465	14	
102347	14	

K10003 Manufactured No Each 1.0000
 Saddle

DAS 06 105363

Location	Loc Qty	Loc Code
PKG014	1	
104579	1	



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Shop Packet Print

Page 3

Picklist Print

October-15-12 10:25:09 AM

Page 1

Work Order ID: 91681
 Parent Item: D204-635-011
 Parent Item Name: Skidtube

Start Date: 10/15/12

Required Date: 11/05/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:G02.08.28Removed QC5 KJ
 IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD verf:EC
 IPP Rev J 09.01.28 DSI 9418 rvB EC verifiedby:DD IPP REV:K 10.12.01 as per chg008
 DD verf:EC IPP REV:L 12.01.23 AS PER ECN11-684 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D204-635-041 Replacement Skidtube		Manufactured	No			110	Each	1.0000	1	1		91679	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		1							
				21564		1							
K10003 Saddle, D205-634-011		Manufactured	No			110	Each	3.0000	1	1		89272	SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		3							
				89272		3							

12/11/12

Parent Item ID	Reason	Lot Qty	Lot Nbr	Lot Trans Date
AN4-51A	89272	-64	122993	9/24/2012 11:36
AN4-6A	89272	-128	122151	9/11/2012 11:34
AN4C46A	89272	-4	122519	9/11/2012 11:34
AN4C46A	89272	-8	123116	9/24/2012 11:36
AN4C46A	89272	-20	122843	9/11/2012 11:34
AN6-12A	89272	-64	122814	9/11/2012 11:34
D2570	89272	-192	88781	9/11/2012 11:34
D2571	89272	-6	86661	9/11/2012 11:34
D2571	89272	-2	84989	9/11/2012 11:34
D2572	89272	-1	89322	9/11/2012 11:34
D2572	89272	-4	88484	9/11/2012 11:34
D2572	89272	-3	89011	9/11/2012 11:34
D2573	89272	-7	88963	9/24/2012 11:36
D2573	89272	-1	86966	9/11/2012 11:34
D2574	89272	-7	89393	9/11/2012 11:34
D2574	89272	-1	86957	9/24/2012 11:36
D2747	89272	-32	86439	9/11/2012 11:34
D2876	89272	-2	83323	9/11/2012 11:34
D2876	89272	-14	87292	9/11/2012 11:34
D2877	89272	-12	86442	9/11/2012 11:34
D2877	89272	-4	86890	9/11/2012 11:34
D3405-041	89272	-2	86762	9/11/2012 11:34
D3405-041	89272	-3	87370	9/11/2012 11:34
D3405-041	89272	-3	86762	9/11/2012 11:34
D3405-043	89272	-8	86757	9/11/2012 11:34
D3407-041	89272	-8	89105	9/24/2012 11:36
D3417-5	89272	-16	86872	9/11/2012 11:34
D3456-1	89272	-8	85223	9/11/2012 11:34
D3533-1	89272	-16	87348	9/11/2012 11:34
MS21042L4	89272	-192	122452	9/11/2012 11:34
MS21043-4	89272	-23	122452	9/11/2012 11:34
MS21043-4	89272	-17	122141	9/11/2012 11:34
NAS1149D0463J	89272	-245	122452	9/11/2012 11:34
NAS1149D0463J	89272	-11	122441	9/11/2012 11:34
NAS1149D0663J	89272	-64	122452	9/11/2012 11:34

RA 111517 D205-635-011

B91681 & B91599

Received @ Dart August 6th, 2013
Inspected @ Dart August 6th, 2013

CUSTOMER: A1 ANHERMA AIRCRAFT SUPPLIES
CUSTOMER CONTACT: FREEDY GODOY
SHIPPED FROM: WESTON FL, USA

Instructions for RA 111517 D204-635-011 B91681 & B91599 CHG 010

- Still at current CHG
- Tubes have minor touch ups needed
- Kits need all new hardware due to it all being used by supplier
- Following "D" parts need to be added qty per IIN/BOM
 - D3353-1
 - D2747
 - D2570
- Following parts need to be striped, re alodined and re powder coated
 - D2571 B86661 & B84982
 - D2572 B88484 & B89011
 - D2573 B88963 qty x 2
 - D2574 B89393 qty x 2
 - D3405-041 B86762 qty x2
 - D3405-043 B86757 qty x2
 - D3407-041 B89105 qty x2 *87295*
- D2877 B86442 qty x4 & D2876 B872295 qty x4 need to be re alodined

Time Estimate = 10 HOURS

Departments Required: Stores & Finishing

Pictures Attached = NO

QTY INSPECTED = x2 D204-635-011 B91681 & B91599

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**